

Life Fitness 93T / 95ti / 97ti / CLST
Integrity Treadmill Assembly Directions -
USE This Assembly Version when unit
is in 5 Pieces

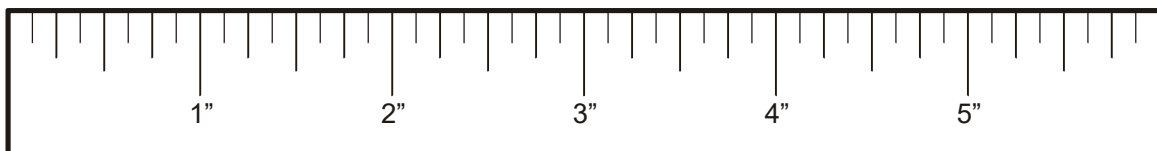
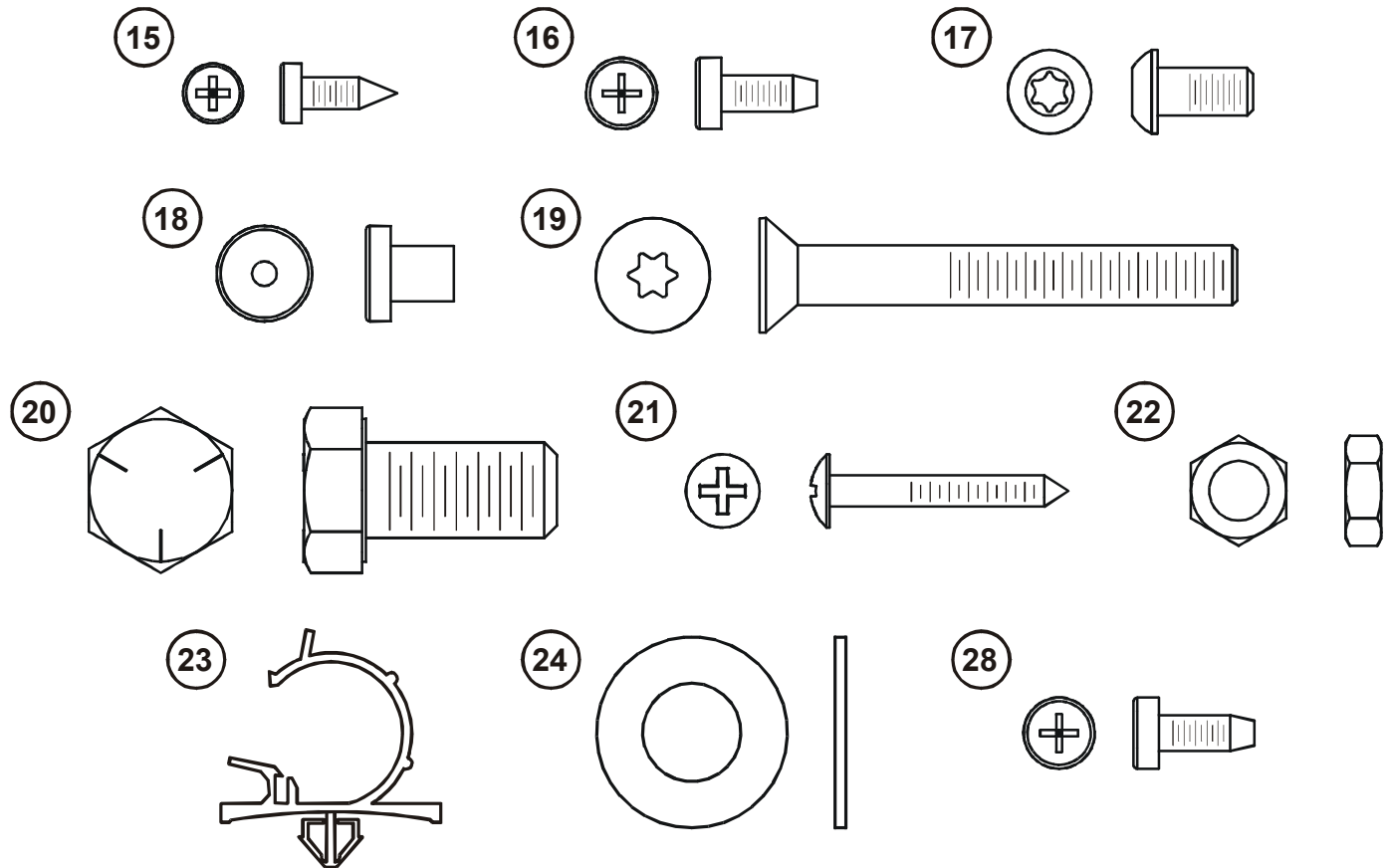


TOOLS REQUIRED FOR ASSEMBLY...

Phillips screwdriver, Torx wrench, 3/4" combination wrench, flat blade screwdriver (or 5/16" nut driver)

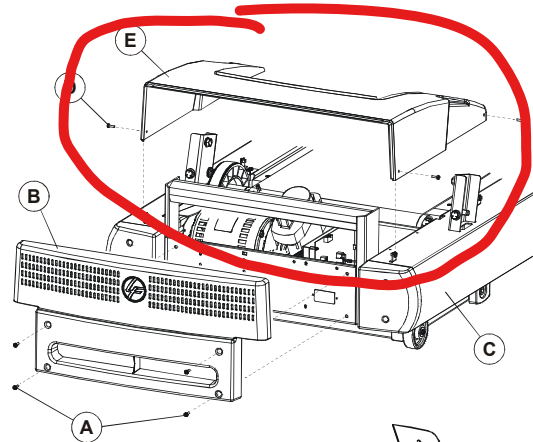
PARTS DESCRIPTION

1	LEFT UPRIGHT	Qty: 1	2	RIGHT UPRIGHT	Qty: 1
3	HANDLEBAR (LEFT AND RIGHT)	Qty: 2	4	ERGO™ FRONT CROSSBAR	Qty: 1
5	LEFT INSIDE HANDLEBAR SHROUD	Qty: 1	6	RIGHT INSIDE HANDLEBAR SHROUD	Qty: 1
7	LEFT OUTSIDE HANDLEBAR SHROUD	Qty: 1	8	RIGHT OUTSIDE HANDLEBAR SHROUD	Qty: 1
9	DISPLAY CONSOLE	Qty: 1	10	LOWER UPRIGHT COVER (LEFT AND RIGHT) 0017-00101-1265	Qty: 2
11	LEFT ACCESSORY TRAY	Qty: 1	12	RIGHT ACCESSORY TRAY	Qty: 1
13	HANDLEBAR CAP	Qty: 2	14	REAR FRAME ENDCAP	Qty: 2
15	HANDLEBAR SHROUD SCREW 0017-00101-1770	Qty: 6	16	ENDCAP / UPRIGHT COVER SCREW 0017-00101-1772	Qty: 6
17	DISPLAY CONSOLE / HANDLEBAR SUPPORT SCREW 0017-00101-1773	Qty: 6	18	SCREW GROMMET 0017-00042-0326	Qty: 2
19	FRONT CROSSBAR SCREW 0017-00101-1774	Qty: 4	20	UPRIGHT MOUNTING BOLT 0017-00101-1778	Qty: 4
21	ACCESSORY TRAY SCREW 0017-00101-1780	Qty: 8	22	FRONT CROSSBAR NUT 0017-00103-0327	Qty: 4
23	LINECORD CLIP 0017-00042-0838	Qty: 5	24	UPRIGHT WASHER 0017-00104-0335	Qty: 4
25	UPRIGHT PLUG	Qty: 2	26	FRONT CROSSBAR GROMMET (Models 95Ti & 97Ti Only)	Qty: 2
27	HANDLEBAR GROMMET (Model 93T Only)	Qty: 2	28	ROLLER GUARD SCREW 0017-00101-1776	Qty: 4
29	LEFT ROLLER GUARD	Qty: 1	30	RIGHT ROLLER GUARD	Qty: 1



PLEASE FOLLOW DIRECTIONS THAT HAVE RED CIRCLES IN THEM, IF YOU PURCHASED FROM FITNESS SUPERSTORE, AS THE STEPS THAT HAVE BLUE X'S ARE NOT NECESSARY, SINCE FITNESS SUPERSTORE ONLY PARTIALLY DISASSEMBLED

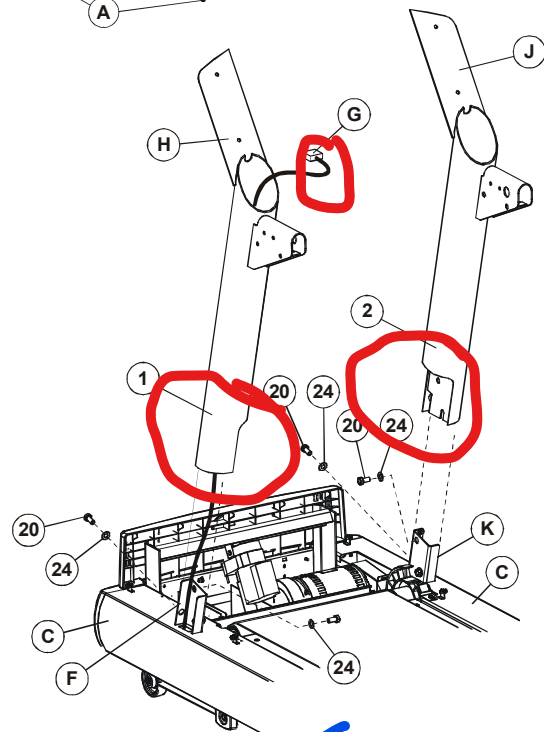
1. Remove the four SCREWS (A) securing the FRONT GRILL (B) to the FRAME (C). Remove the FRONT GRILL and set it aside.
2. Remove the four SCREWS (D) securing the MOTOR COVER (E). Lift and remove the MOTOR COVER and set it aside.
3. Locate the LEFT UPRIGHT (#1). Lay the LEFT UPRIGHT across the belt and deck with the notched end near the LEFT UPRIGHT MOUNTING BRACKET (F).
4. Unwrap the MAIN WIRE HARNESS (G) leading from the LEFT UPRIGHT MOUNTING BRACKET (F). Feed the MAIN WIRE HARNESS through the LEFT UPRIGHT (#1). Carefully tilt the LEFT UPRIGHT upwards and position the notched end of the LEFT UPRIGHT over the LEFT UPRIGHT MOUNTING BRACKET. With the LEFT TOP MOUNTING PLATE (H) directed forward, slide the LEFT UPRIGHT down over the LEFT UPRIGHT MOUNTING BRACKET and pre-installed BOLT and WASHER until it rests on the FRAME (C). Secure the LEFT UPRIGHT to the LEFT UPRIGHT MOUNTING BRACKET using two BOLTS (#20) and WASHERS (#24). One BOLT and WASHER on the inside of the LEFT UPRIGHT and one BOLT and WASHER on the front side of the LEFT UPRIGHT. Leave the BOLTS loose at this time.



NOTE: BE CAREFUL NOT TO DAMAGE THE MAIN WIRE HARNESS (G) WHEN ROUTING IT THROUGH THE LEFT UPRIGHT (#1) OR WHEN SLIDING THE LEFT UPRIGHT OVER THE LEFT UPRIGHT MOUNTING BRACKET (F).

NOTE: BE SURE THE PRE-INSTALLED WASHER IS ON THE OUTSIDE OF THE LEFT UPRIGHT (#1) WHEN SLIDING IT DOWN TO REST ON THE FRAME (C).

5. Locate the RIGHT UPRIGHT (#2). With the RIGHT TOP MOUNTING PLATE (J) directed forward, slide the RIGHT UPRIGHT down over the RIGHT UPRIGHT MOUNTING BRACKET (K) and pre-installed BOLT and WASHER until it rests on the FRAME (C). Secure the RIGHT UPRIGHT to the RIGHT UPRIGHT MOUNTING BRACKET using two BOLTS (#20) and WASHERS (#24). One BOLT and WASHER on the inside of the RIGHT UPRIGHT and one BOLT and WASHER on the front side of the RIGHT UPRIGHT. Leave the BOLTS loose at this time.

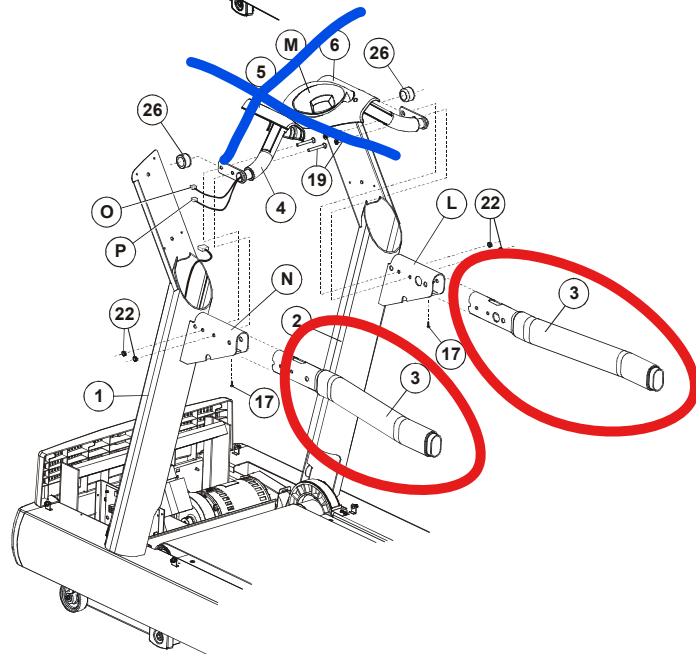


NOTE: BE SURE THE PRE-INSTALLED WASHER IS ON THE OUTSIDE OF THE RIGHT UPRIGHT (#2) WHEN SLIDING IT DOWN TO REST ON THE FRAME (C).

6. (Model 93T Only) Locate both HANDLEBARS (#3). Slide one HANDLEBAR GROMMET (#27) over each HANDLEBAR. The groove of the HANDLEBAR GROMMET should face outward.
7. With the bend of one HANDLEBAR (#3) directed to the outside of the treadmill, insert the HANDLEBAR into the RIGHT UPRIGHT HANDLEBAR BRACKET (L) as shown. Be sure the HANDLEBAR MOUNTING HOLES are aligned. Repeat for the left side HANDLEBAR.
8. Locate the ERGO™ FRONT CROSSBAR (#4) and position the ERGO FRONT CROSSBAR with the plastic SMART STOP COVER (M) facing upward and forward as shown. Locate and slide the left and right INSIDE HANDLEBAR SHROUDS (#5 & #6) over the corresponding ends of the ERGO FRONT CROSSBAR as shown. Slide the left and right INSIDE HANDLEBAR SHROUDS towards the center of the ERGO FRONT CROSSBAR as shown.
9. Install one FRONT CROSSBAR GROMMET (#26), rounded end first, over either end of the ERGO FRONT CROSSBAR (#4). Position the grommets just over the end brackets to meet the overmolding.

NOTE: BE CAREFUL NOT TO DAMAGE THE ANY WIRE HARNESSSES THAT MAY BE LEADING FROM THE ENDS OF THE ERGO FRONT CROSSBAR (#4).

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10. Position the right end of the ERGO FRONT CROSSBAR (#4) near the large access hole on the inside of the RIGHT UPRIGHT HANDLEBAR BRACKET (L).

Align the ERGO FRONT CROSSBAR MOUNTING HOLES with those in the RIGHT UPRIGHT HANDLEBAR BRACKET and secure using two BOLTS (#19), from the inside of the treadmill, and NUTS (#22). Tighten the BOLTS securely. Insert one SCREW (#16) from under the RIGHT UPRIGHT HANDLEBAR BRACKET. Tighten the SCREW securely.

11. Position the left end of the ERGO FRONT CROSSBAR (#4) near the large access hole on the inside of the LEFT UPRIGHT HANDLEBAR BRACKET (N).

(Models 97Ti and 95Ti Only) Feed the SMART STOP CABLE (O) and HEART RATE CABLE (P) into the access hole downward out the bottom of the LEFT UPRIGHT HANDLEBAR BRACKET.

Align the crossbar mounting holes with those in the LEFT UPRIGHT HANDLEBAR BRACKET and secure using two BOLTS (#19), from the inside of the treadmill, and NUTS (#22). Tighten the BOLTS securely. Insert one SCREW (#16) from under the LEFT UPRIGHT HANDLEBAR BRACKET. Tighten the SCREW securely.

NOTE: BE CAREFUL NOT TO PINCH THE SMART STOP CABLE (O) AND HEART RATE CABLE (P) (IF EQUIPPED) WHEN ASSEMBLING THE ERGO FRONT CROSSBAR (#4) TO THE LEFT UPRIGHT HANDLEBAR BRACKET.

(Models 97Ti and 95Ti Only) Feed the SMART STOP CABLE (O) and HEART RATE CABLE (P) upward through the top of the LEFT UPRIGHT (#1).

12. Slide the LEFT INSIDE HANDLEBAR SHROUD (#5) near the LEFT UPRIGHT HANDLEBAR BRACKET (N).

(Model 93T Only) Position the HANDLEBAR GROMMET (#27) at the end of the LEFT INSIDE HANDLEBAR SHROUD. Install the HANDLEBAR GROMMET onto the inside edge of the LEFT INSIDE HANDLEBAR SHROUD as shown.

Locate and position the LEFT OUTSIDE HANDLEBAR SHROUD (#7) to match the LEFT INSIDE HANDLEBAR SHROUD.

(Model 93T Only) Install the remaining portion of the HANDLEBAR GROMMET onto the LEFT OUTSIDE HANDLEBAR SHROUD as it is positioned to match the LEFT INSIDE HANDLEBAR SHROUD.

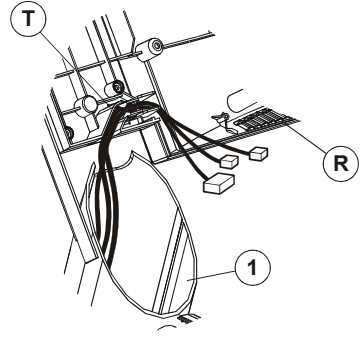
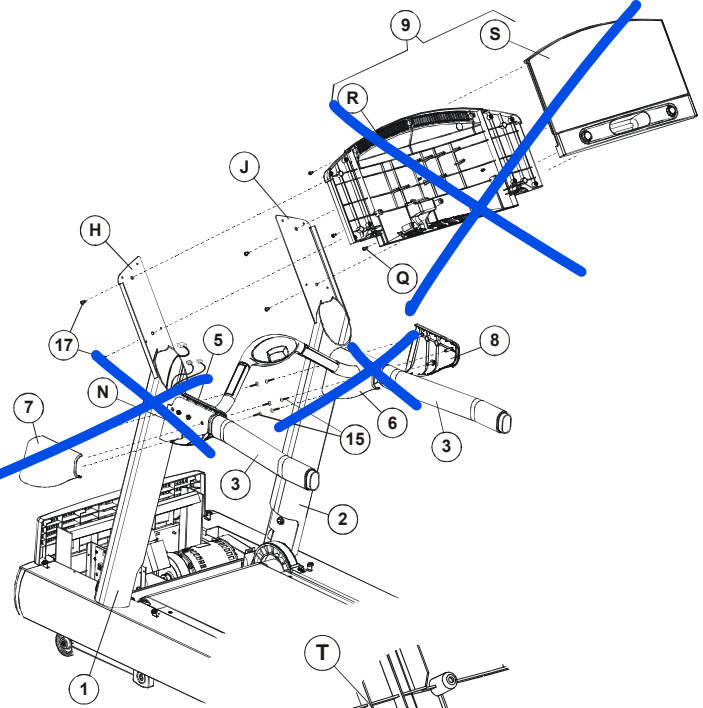
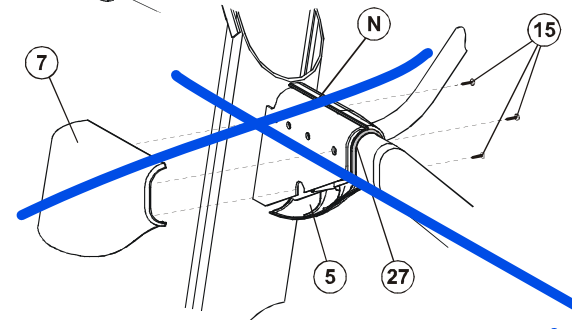
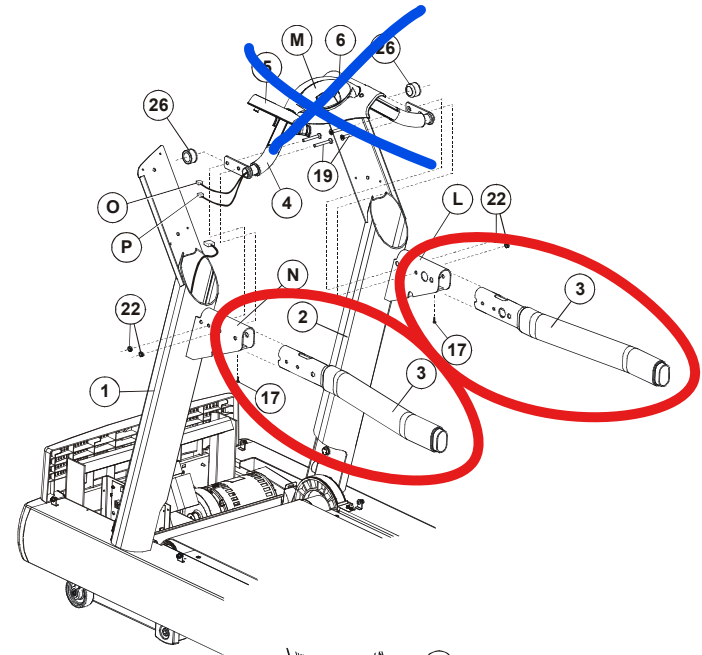
Secure the SHROUDS together using three SCREWS (#15). Tighten the SCREWS securely. Do not overtighten the SCREWS. Repeat the procedure for the RIGHT INSIDE and OUTSIDE HANDLEBAR SHROUDS (#6 and #8).

13. Locate the DISPLAY CONSOLE (#9). Remove the eight SCREWS (Q) from the back of the DISPLAY CONSOLE and separate the front of the DISPLAY CONSOLE from the rear. Position the REAR CONSOLE (R) over the LEFT and RIGHT TOP MOUNTING PLATES (H & J) as shown. From the bottom of the LEFT and RIGHT TOP MOUNTING PLATES, secure the REAR CONSOLE using four screws (#17). Tighten the SCREWS securely. Do not overtighten the SCREWS.

14. Position and rest the FRONT CONSOLE (S) facedown across the HANDLEBARS (#3). Connect all CONNECTORS leading from the LEFT (if equipped) and RIGHT UPRIGHTS (#1 & #2) to the corresponding CONNECTORS located on the FRONT CONSOLE. Feed any excess WIRE HARNESS into the UPRIGHTS. Carefully route all WIRE HARNESS through the WIRE HARNESS GUIDES (T) located at the lower left of the REAR CONSOLE (R)

15. Tilt the FRONT CONSOLE (S) upright and in position over the REAR CONSOLE (R). Secure the FRONT CONSOLE to the REAR using the previously removed eight SCREWS (Q). Tighten the SCREWS securely. Do not overtighten the SCREWS.

NOTE: BE CAREFUL NOT TO PINCH THE ANY CABLES WHEN ASSEMBLING THE FRONT CONSOLE (S) TO THE REAR CONSOLE (R).



16. Locate the LEFT ACCESSORY TRAY (#11). Carefully slide the tray into the top of the LEFT UPRIGHT (#1) as shown until fully seated. Secure the accessory tray to the LEFT TOP MOUNTING PLATE (H) using four screws (#21). Repeat the procedure for the RIGHT ACCESSORY TRAY (#12) and RIGHT TOP MOUNTING PLATE (J).
17. Tighten all UPRIGHT BOLTS securely.
18. Replace the MOTOR COVER (E) and secure the MOTOR COVER to the FRAME (C) using the four previously removed SCREWS (D). Tighten the SCREWS securely. Do not overtighten the SCREWS.
19. Replace the FRONT GRILL (B) and secure the FRONT GRILL to the FRAME (C) using the four previously removed SCREWS (A). Tighten the SCREWS securely. Do not overtighten the SCREWS.
20. Locate one SCREW GROMMET (#18). Insert the SCREW GROMMET into the square hole located above the top inside mounting bolt of the RIGHT UPRIGHT (#2). Repeat for the remaining SCREW GROMMET and LEFT UPRIGHT (#1)
21. Locate one LOWER UPRIGHT COVER (#10). Position the LOWER UPRIGHT COVER at the bottom notch of the RIGHT UPRIGHT (#2) making sure the top lip of the UPRIGHT COVER is engaged under the outside notch of the RIGHT UPRIGHT. Secure the UPRIGHT COVER to the RIGHT UPRIGHT using one SCREW (#16). Tighten the SCREW securely. Do not overtighten the SCREW. Repeat the procedure for the LEFT UPRIGHT (#1) and remaining UPRIGHT COVER.
22. Locate the UPRIGHT PLUGS (#25). Insert one UPRIGHT PLUG into each of the two access holes located on the lower outside of the LEFT and RIGHT UPRIGHTS (#1 & #2).
23. Locate and press the HANDLEBAR CAPS (#13) over the ends of the HANDLEBARS (#3). Be sure the HANDLEBAR CAPS are fully seated.
24. Locate the RIGHT ROLLER GUARD (#30). Using two SCREWS (#28), secure the RIGHT ROLLER GUARD to the rear of the FRAME (C) as shown. Tighten the SCREWS securely. Do not overtighten the SCREWS. Repeat the procedure for the LEFT ROLLER GUARD (#29).
25. Using two SCREWS (#16) each, attach the two REAR FRAME END CAPS (#14) to the FRAME (C) as shown. Tighten the SCREWS securely. Do not overtighten the SCREWS.
26. Install the WAX BAG. Follow the instructions included in the WAX BAG KIT.
27. Refer to the Operation Manual for power requirements, proper line cord routing, and other critical product information before connecting the treadmill to a power source.

